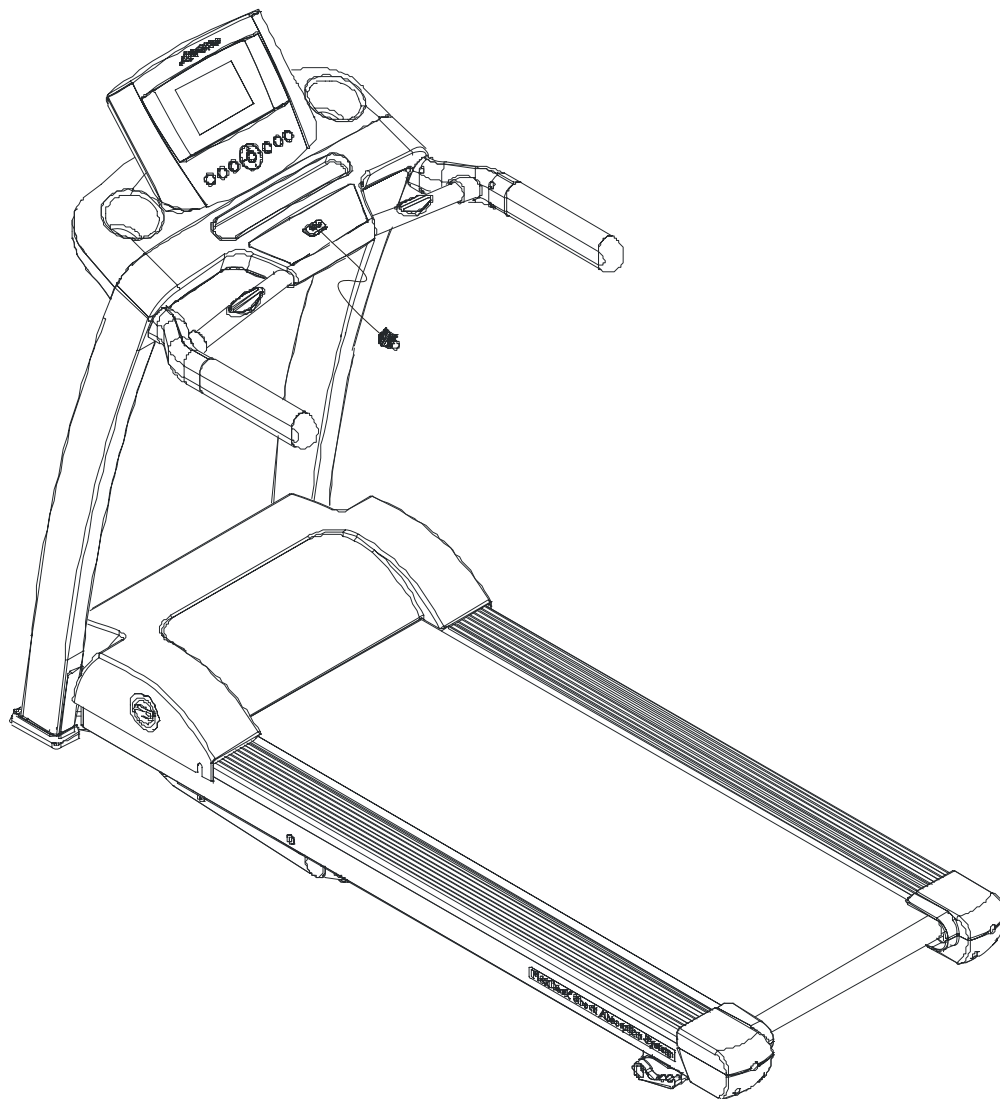




F3-XX00-0102



# Customer Support Services PARTS MANUAL

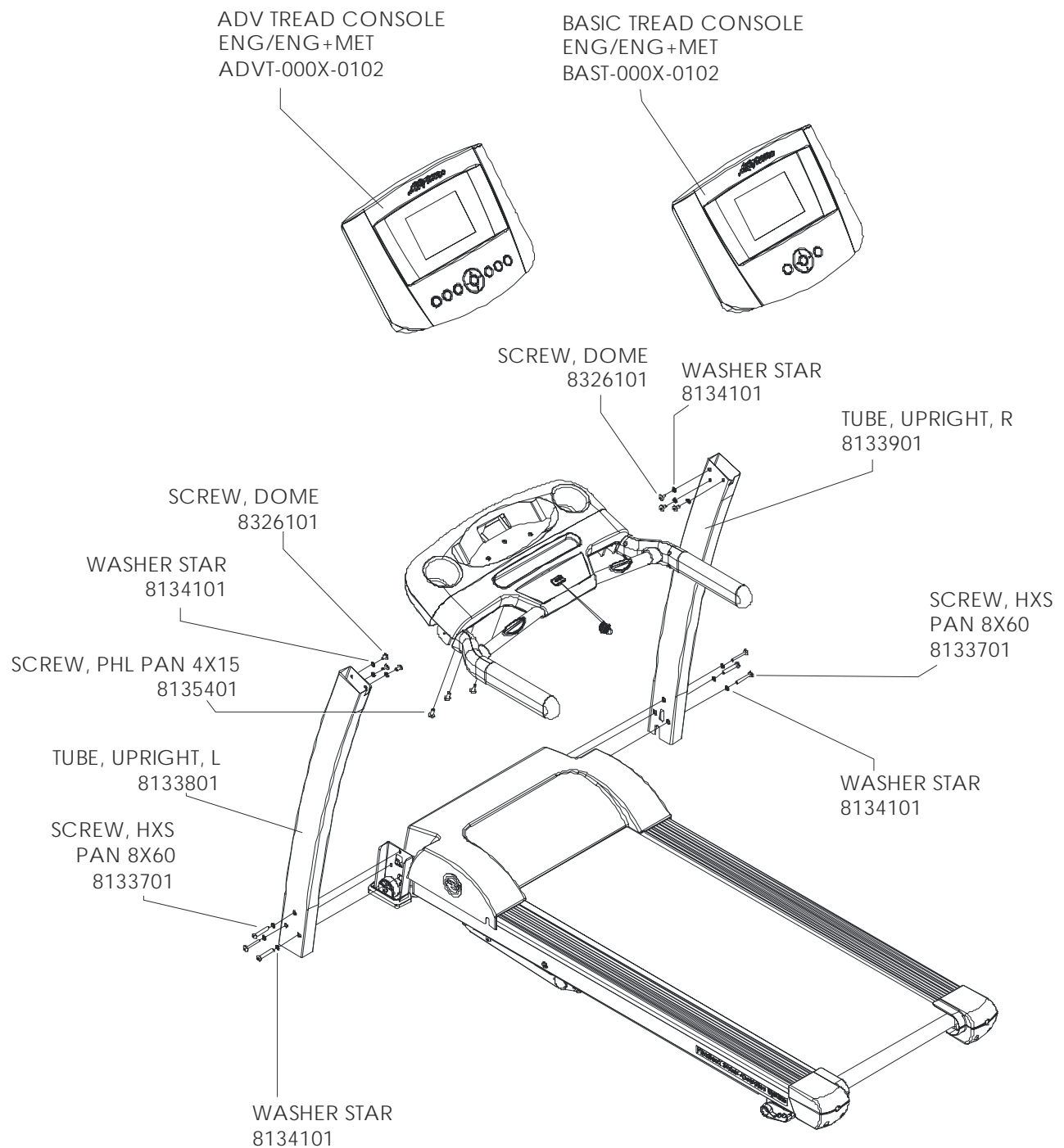
rev 02 Sep 2008

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## Uprights



## Console Base Assembly

\*Parts with asterisks are included in the Console Base Assembly (part no. 8376301).

\*Interconnect Board  
8126501

\*Heart Rate Contact Board  
8126601

\*Reed Switch  
8136501

\*Console Base Membrane  
Switch w/Overlay,  
Domestic Only  
8376801

\* COVER, BASE,  
CONSOLE, TOP  
8133501

\* ASSY, SAFETY KEY  
8136401

\* COVER, BASE,  
CONSOLE, BOTTOM  
8133201

\* SCREW, PHL  
PAN 4X15  
8135401

\* SCREW, CSL  
PAN M4X8  
8124101

\* SCREW, PHL  
PAN 4X8  
8124101

\* LEFT COVER, BAR, HANDLE, L  
8136101

\* CONTACT SENSOR  
8292001

\* CONSOLE BRACKET WELDMENT  
8134901

\* RIGHT COVER, BAR, HANDLE, R  
8136201

\* RIGHT COVER,  
BAR, HANDLE, L  
8136001

\* GRIP, FOAM, BAR,  
HORIZONTAL  
8337001

\* SCREW, HXS PAN 8X15  
8134501

\* LEFT COVER, BAR, HANDLE, R  
8136301

\* SCREW, CSL PAN M4X8  
8124101

\* SCREW, PHL  
PAN 4X25  
8135401

\* GRIP, FOAM,  
BAR, HANDLE  
8133401

\* GRIP, FOAM, BAR,  
HORIZONTAL  
8336901

BAR,  
HORIZONTAL  
8325401

\* SCREW, HXS  
PAN 6X15  
8127701

\* SCREW, BAR,  
HORIZONTAL  
8173701

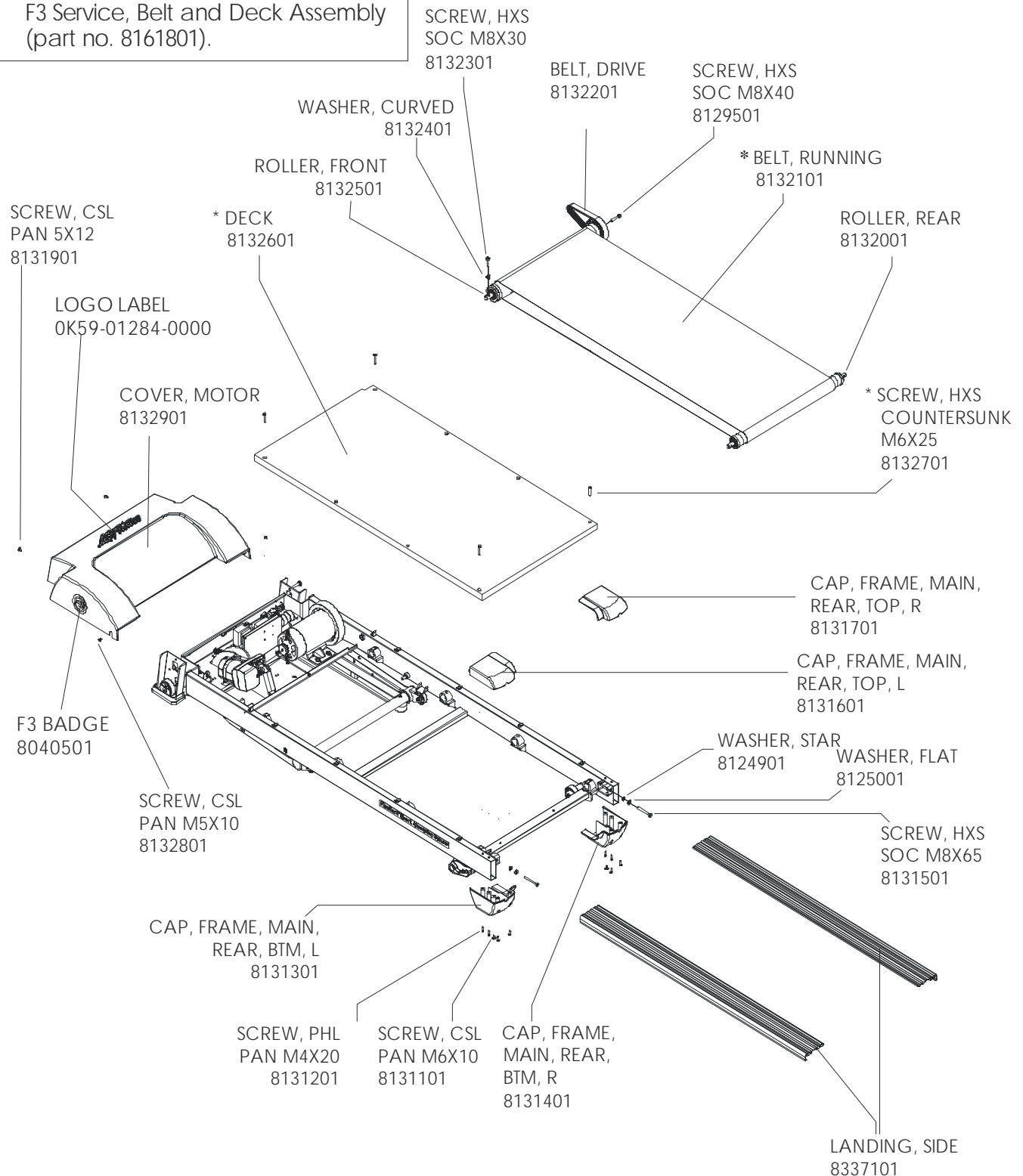
\* BRACKET, BAR,  
HANDLE  
8135601

\* SCREW, PHL  
COUNTERSUNK  
8134701

\* CAP, HANDLEBAR END  
8133301

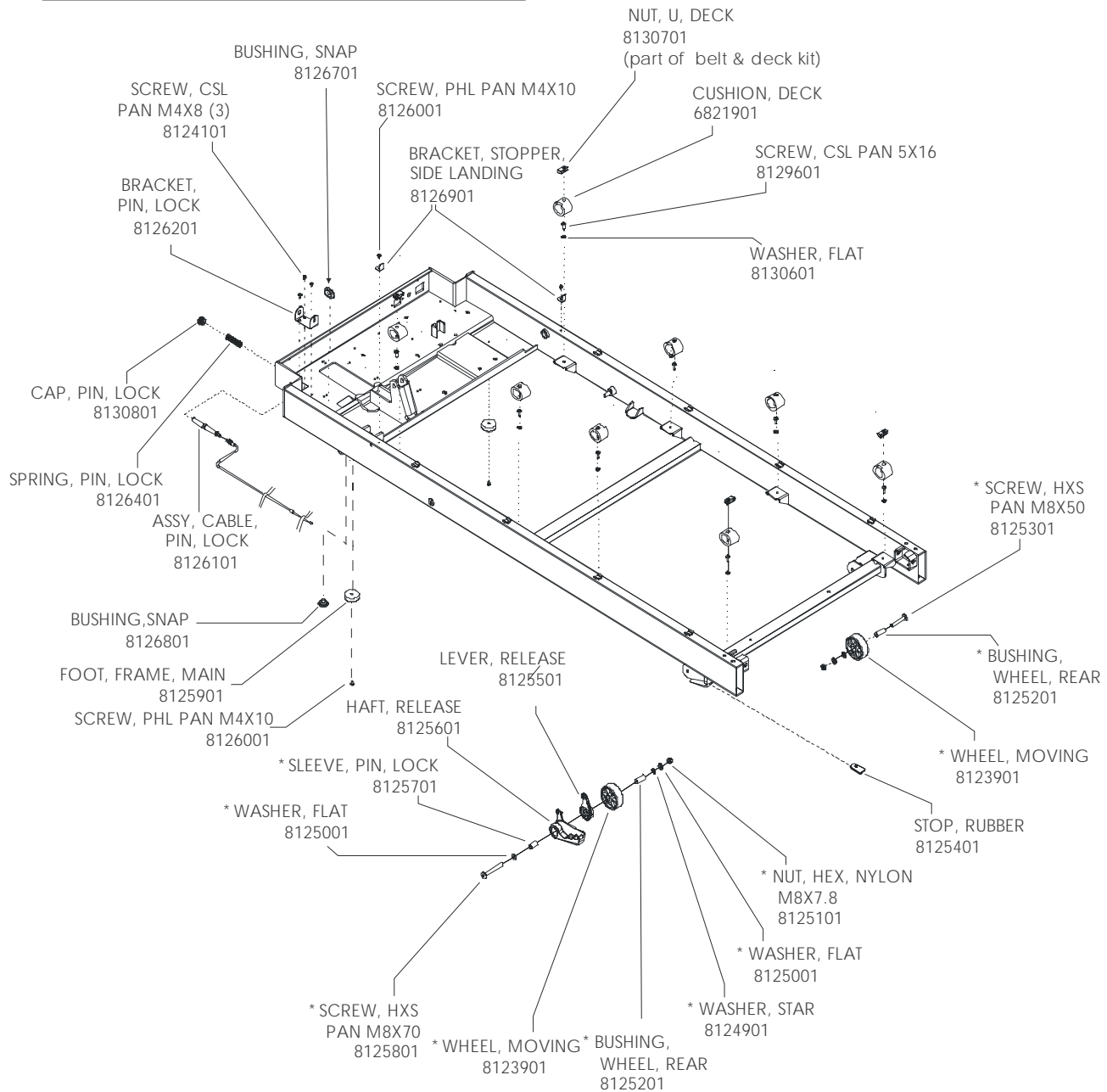
## Belt, Deck, and Motor Cover Assembly

\* Parts with asterisks are included in the F3 Service, Belt and Deck Assembly (part no. 8161801).

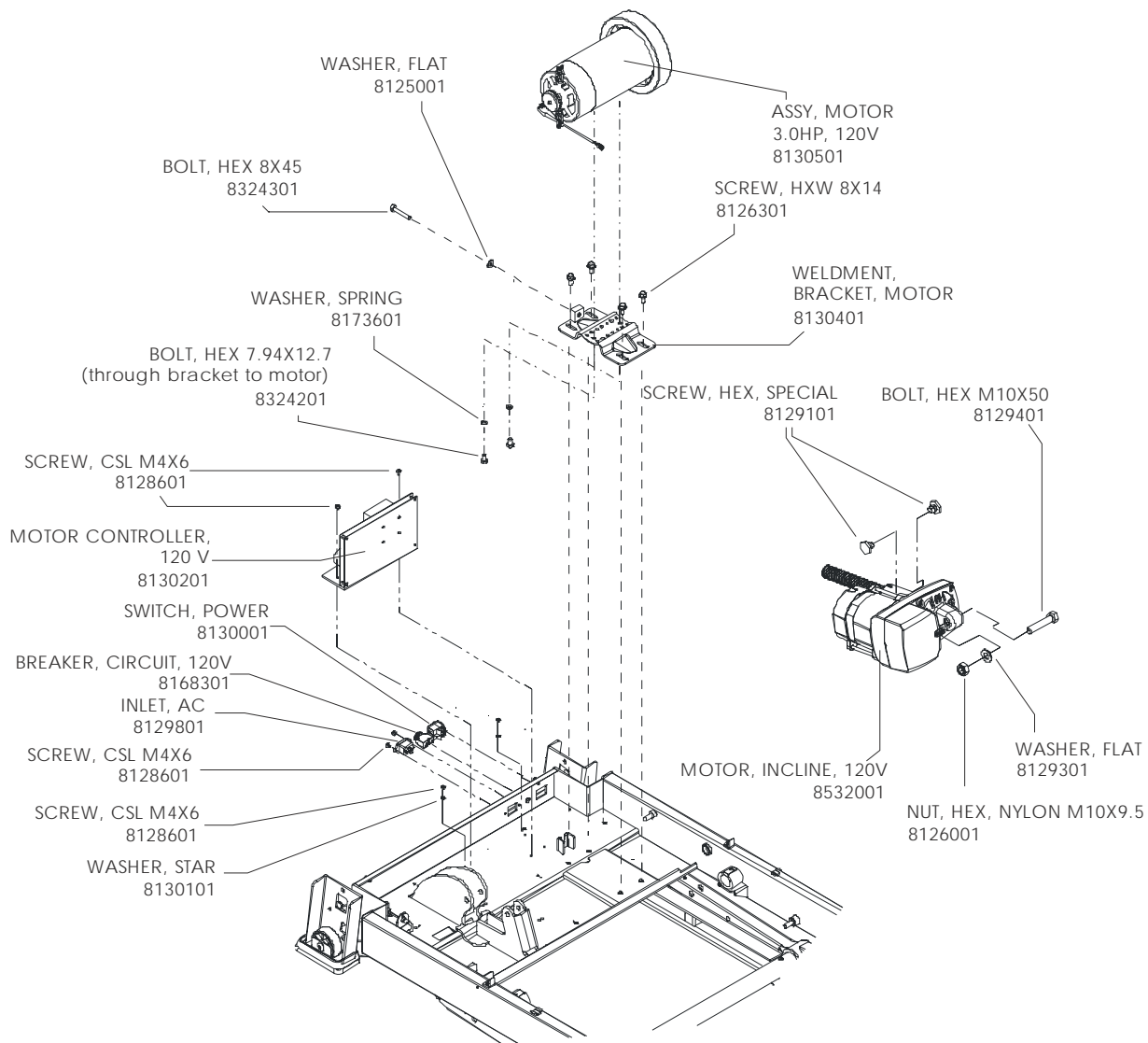


## Deck Cushions, Haft Release, and Rear Wheels

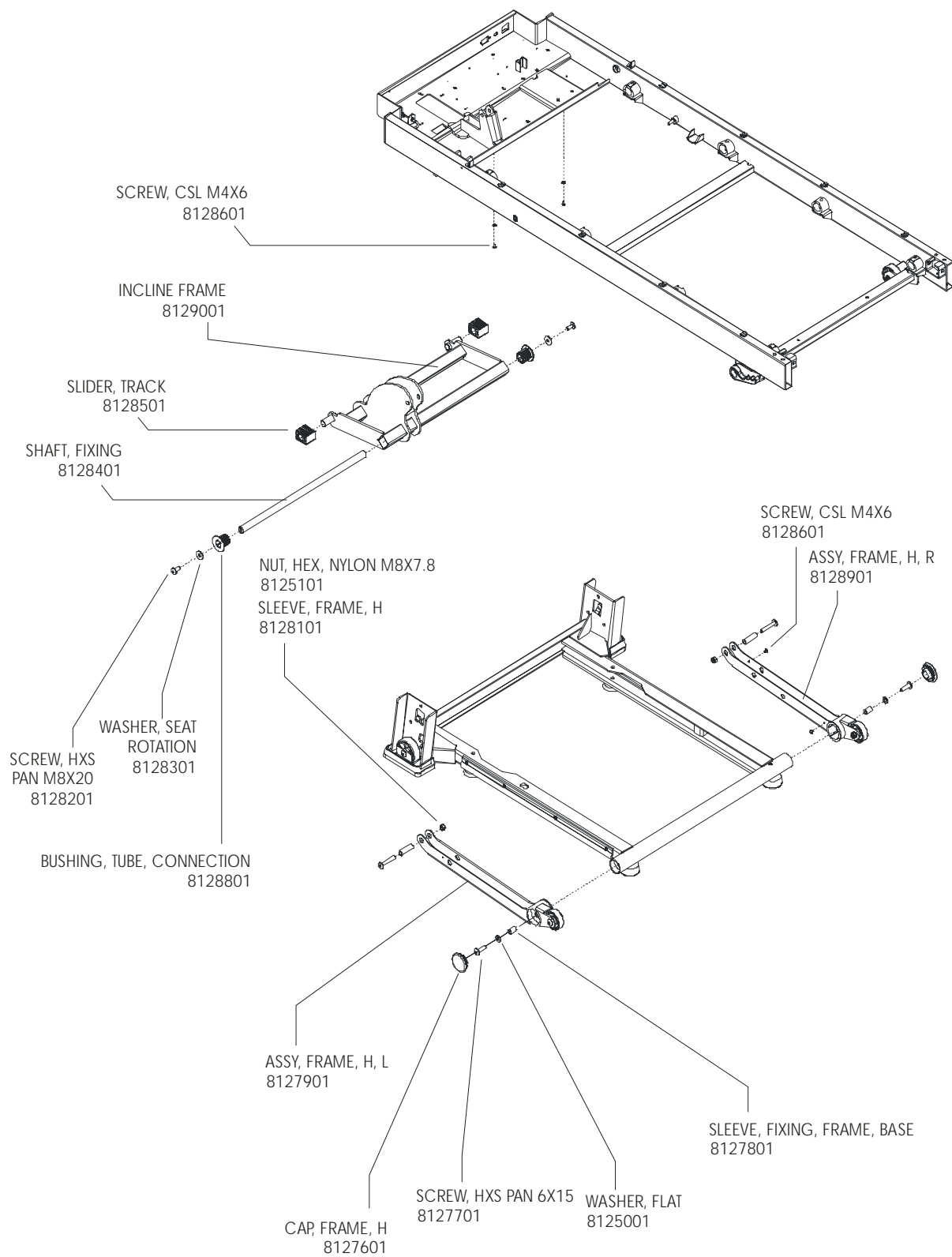
\*Parts with asterisks are included in the F3 Service Rear Wheels Assembly (part no. 8161501).



## Drive Motor, Lift Motor, and Motor Controller Assemblies

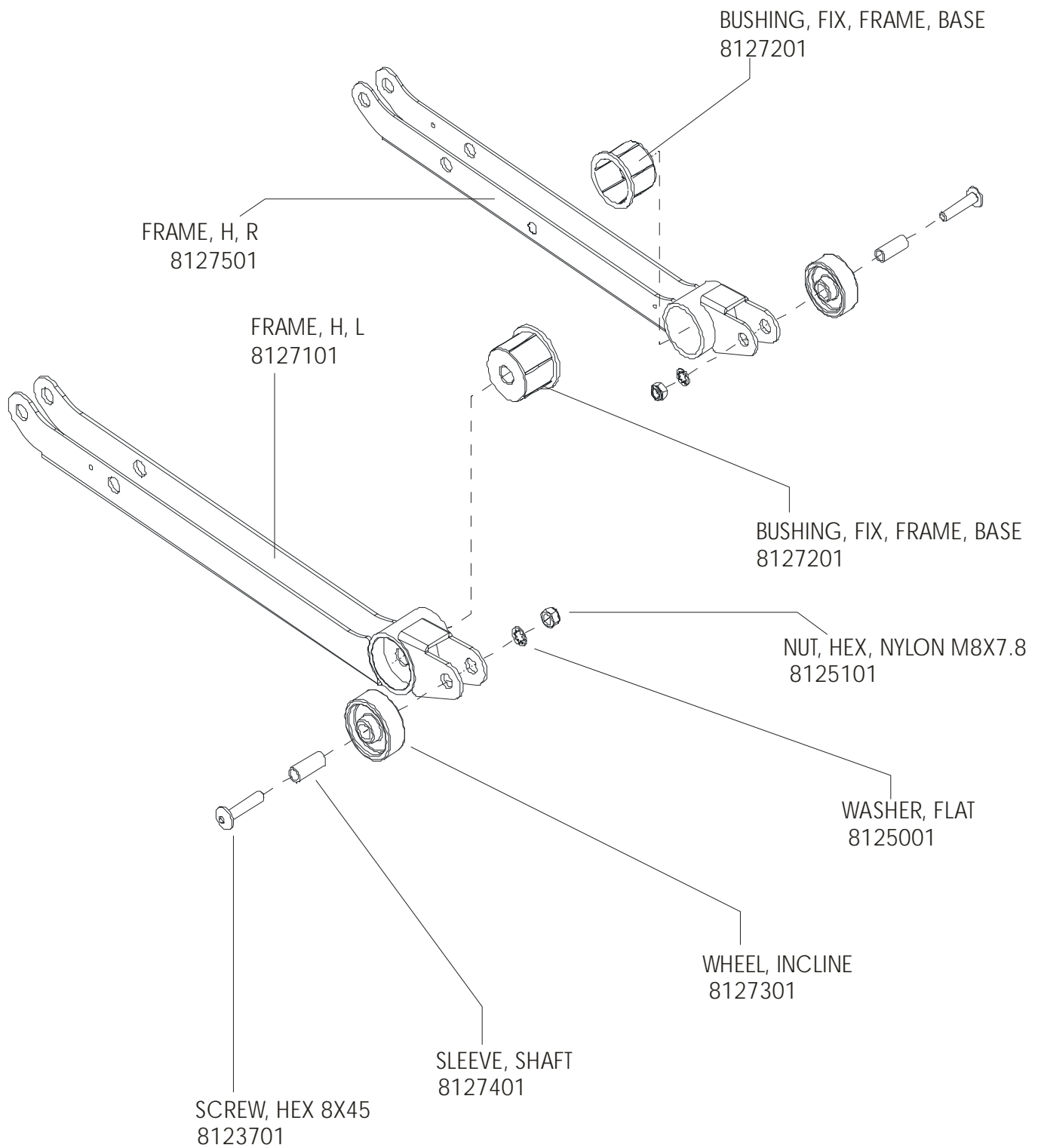


## Lift Frame Assembly



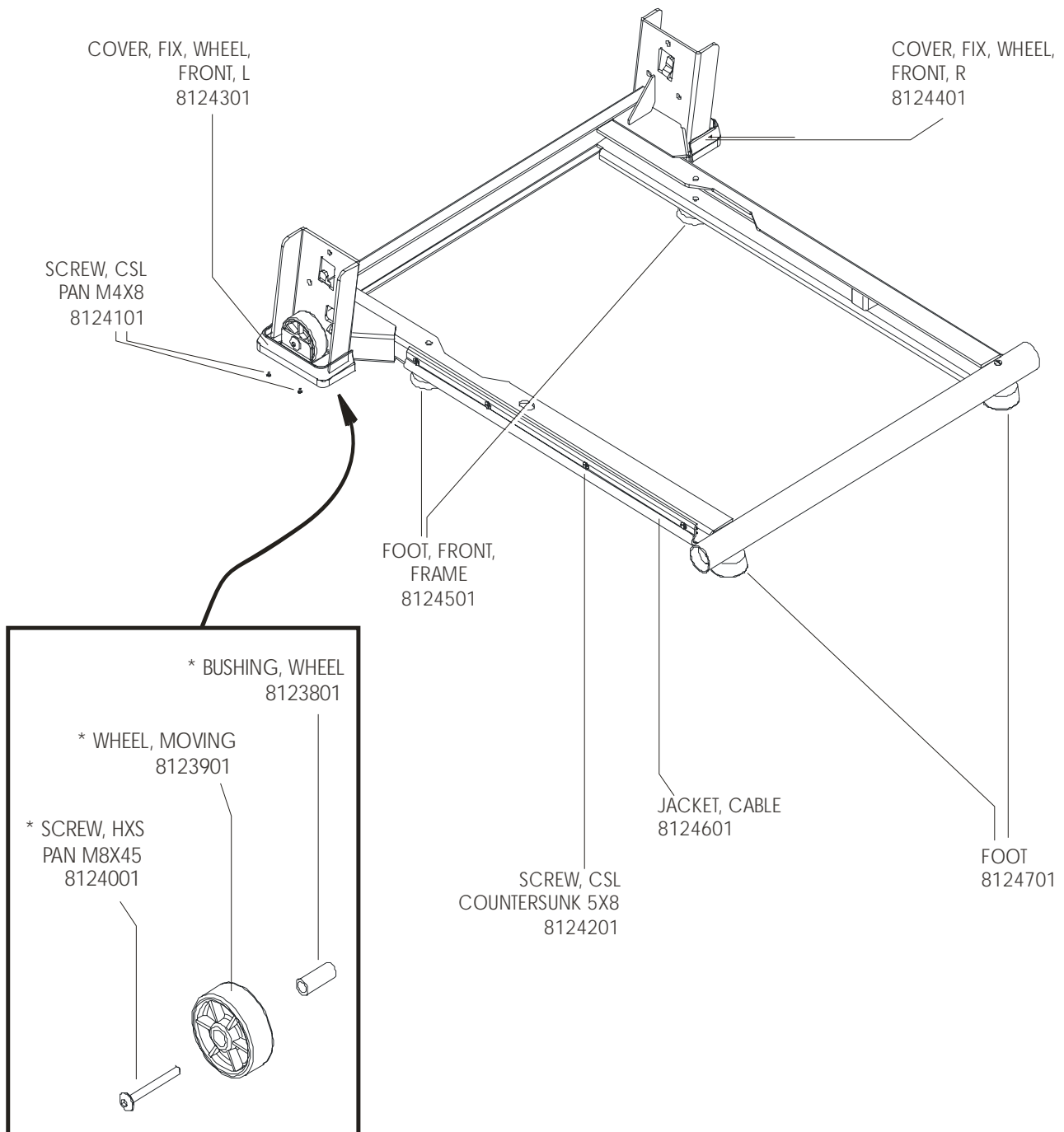


Lift Frame Assembly - Continued

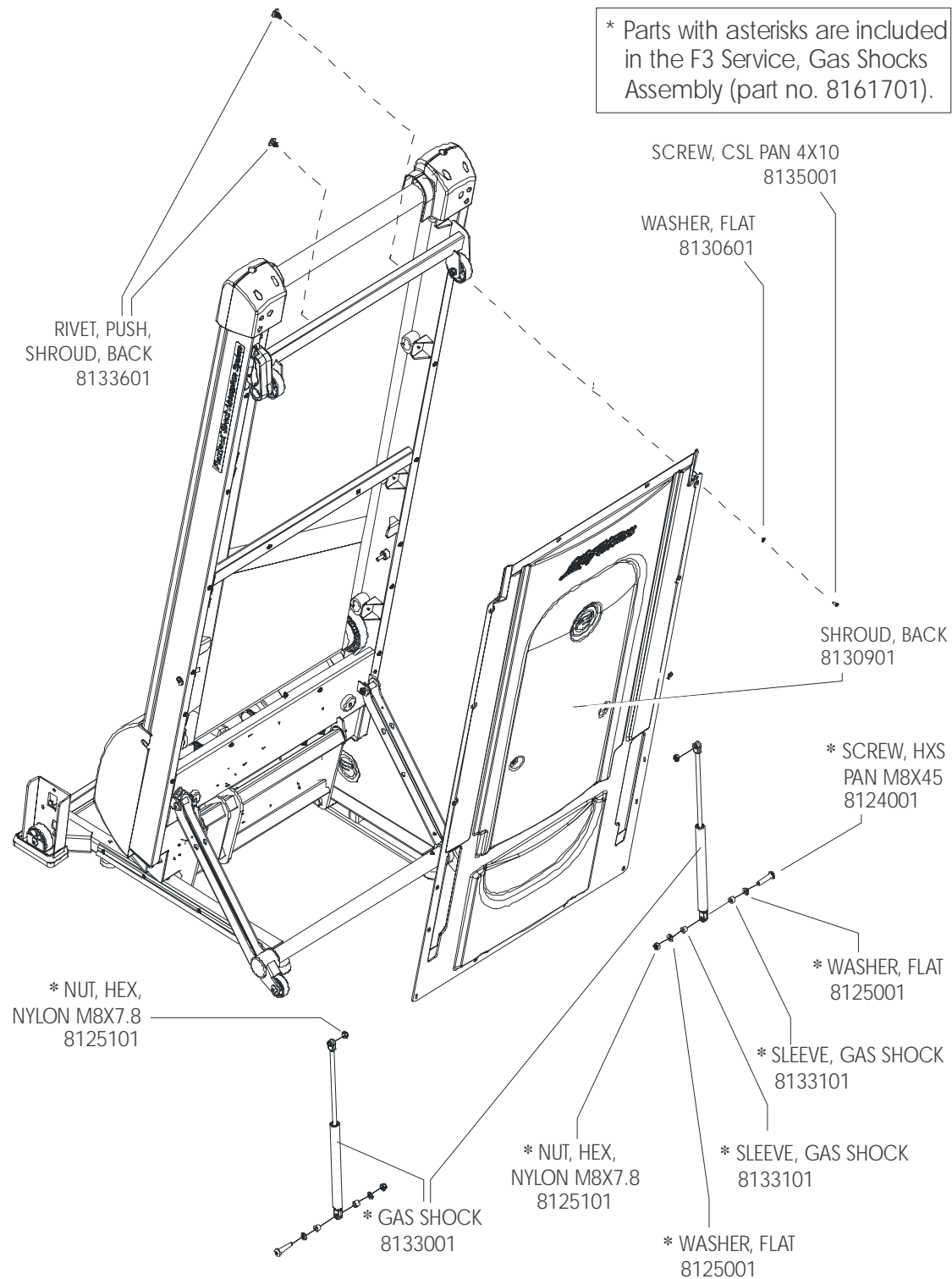


## Moving Wheels and Feet

\* Parts with asterisks are included in the F3 Service, Front Wheels Assembly (part no. 8161401).



## Gas Shocks and Back Shroud



Cables and Line Cord

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PART NUMBER	DESCRIPTION	QTY
8119401	USER MANUAL ENGLISH	1
8174701	LINE CORD,U.S. - HEAO005096	1
8168601	BOTTLE, SERVICE SILICONE, 0006560	1
8174001	CABLE 1, CONSOLE, INTERCONNECT	1
8174101	CABLE 2, CONSOLE, INTERCONNECT	1
8174201	CABLE, CONSOLE, UPRIGHT 63528 - HEAM008934	1
8174301	CABLE, UPRIGHT 63529 - HEAM005935	1
8174401	CABLE, CONTROLLER, UPRIGHT 63530 - HEAM005936	1
8168601	BOTTLE, SERVICE SILICONE, 0006560	1
8186301	TOUCH UP PAINT	1